

Technical Specifications

1. Trimming Bed & Punch for 'Fitting' of Police Antrik Suraksha Seva Padak (Dia. 35 mm),
Quantity : 13 sets
 - A. The bidder shall manufacture above bed-punch as per the sample of 'Fitting' to be provided by IGM Kolkata. Sample of 'Fitting' will be given to the successful bidder on returnable basis.
 - B. Prospective bidders, however, may visit IGM Kolkata prior to participation in the bid for seeing the sample of 'Fitting'; and for assistance in manufacturing the above bed-punch as well as for cost estimation purpose.
 - C. Hardness of above bed-punch shall be in the range from 48 HRC to 52 HRC.
 - D. The successful bidder firm shall share the final design of trimming bed & punch with IGMK.
 - E. Each set of trimming bed & punch shall be able to produce at least 2500 pcs of fittings.
 - F. Raw material for the above items i.e. Die Steel (60WCrV7) shall have to be provided by the supplier.
2. Trimming Bed & Punch for 'Fitting' of Police Antrik Suraksha Seva Padak (Dia. 38 mm),
Quantity : 7 sets
 - A. The bidder shall manufacture above bed-punch as per the sample of 'Fitting' to be provided by IGM Kolkata. Sample of 'Fitting' will be given to the successful bidder on returnable basis.
 - B. Prospective bidders, however, may visit IGM Kolkata prior to participation in the bid for seeing the sample of 'Fitting'; and for assistance in manufacturing the above bed-punch as well as for cost estimation purpose.
 - C. Hardness of above bed-punch shall be in the range from 48 HRC to 52 HRC.
 - D. The successful bidder firm shall share the final design of trimming bed & punch with IGMK.
 - E. Each set of trimming bed & punch shall be able to produce at least 2500 pcs of fittings.
 - F. Raw material for the above items i.e. Die Steel (60WCrV7) shall have to be provided by the supplier.
3. Trimming Bed & Punch for 'Fitting' of Police Special Duty Medal (Dia. 38 mm),
Quantity : 5 sets
 - A. The bidder shall manufacture above bed-punch as per the sample of 'Fitting' to be provided by IGM Kolkata. Sample of 'Fitting' will be given to the successful bidder on returnable basis.
 - B. Prospective bidders, however, may visit IGM Kolkata prior to participation in the bid for seeing the sample of 'Fitting'; and for assistance in manufacturing the above bed-punch as well as for cost estimation purpose.
 - C. Hardness of above bed-punch shall be in the range from 48 HRC to 52 HRC.
 - D. The successful bidder firm shall share the final design of trimming bed & punch with IGMK.
 - E. Each set of trimming bed & punch shall be able to produce at least 2500 pcs of fittings.
 - F. Raw material for the above items i.e. Die Steel (60WCrV7) shall have to be provided by the supplier.
4. Trimming Bed & Punch for 'Fitting' of Police Meritorious Service Medal (Dia. 35 mm),
Quantity : 1 set
 - A. The bidder shall manufacture above bed-punch as per the sample of 'Fitting' to be provided by IGM Kolkata. Sample of 'Fitting' will be given to the successful bidder on returnable basis.
 - B. Prospective bidders, however, may visit IGM Kolkata prior to participation in the bid for seeing the sample of 'Fitting'; and for assistance in manufacturing the above bed-punch as well as for cost estimation purpose.
 - C. Hardness of above bed-punch shall be in the range from 48 HRC to 52 HRC.
 - D. The successful bidder firm shall share the final design of trimming bed & punch with IGMK.
 - E. Each set of trimming bed & punch shall be able to produce at least 2500 pcs of fittings.
 - F. Raw material for the above items i.e. Die Steel (60WCrV7) shall have to be provided by the supplier.
5. Trimming Bed & Punch for 'Fitting' of Police Special Duty 1st Bar (rectangular),
Quantity : 4 sets
 - A. The bidder shall manufacture above bed-punch as per the sample of 'Fitting' to be provided by IGM Kolkata. Sample of 'Fitting' will be given to the successful bidder on returnable basis.
 - B. Prospective bidders, however, may visit IGM Kolkata prior to participation in the bid for seeing the sample of 'Fitting'; and for assistance in manufacturing the above bed-punch as well as for cost estimation purpose.
 - C. Hardness of above bed-punch shall be in the range from 48 HRC to 52 HRC.
 - D. The successful bidder firm shall share the final design of trimming bed & punch with IGMK.
 - E. Each set of trimming bed & punch shall be able to produce at least 2500 pcs of fittings.
 - F. Raw material for the above items i.e. Die Steel (60WCrV7) shall have to be provided by the supplier.